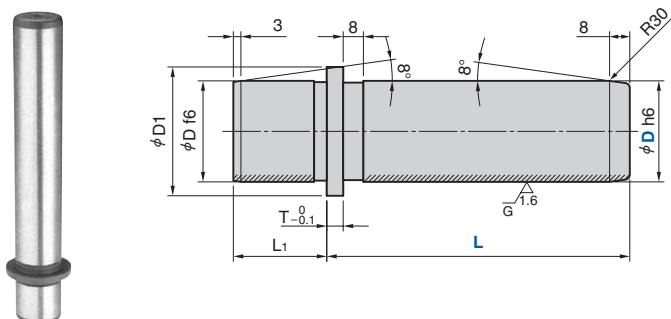


Guide Post

EUROPEAN STANDARD

GPF04



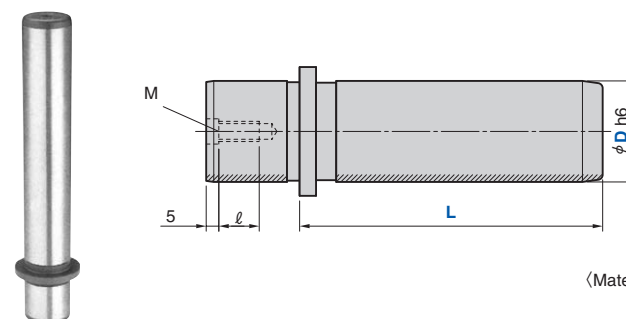
Catalog No.	D	L
	18	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
		170
		180
		190
		200
		210
		220
		230
		240
		250
		260
		270
		280
		290
		300
		310
		320
		330
		340
		350
		360
		370
		380
		390
		400

Catalog No.	D	L
	25	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
		170
		180
		190
		200
		210
		220
		230
		240
		250
		260
		270
		280
		290
		300
		310
		320
		330
		340
		350
		360
		370
		380
		390
		400

D	D1	L1	T	M
18	26	20	3.5	M6
19				
24	33	24	5	
25				
32	41	30		M8
40	51	37		
50	64	45	6.5	M10
63	76	49		
80	93	60		M12

D	Tolerance	
	h6	f6
18	0 -0.011	-0.016 -0.027
19		
24	0 -0.013	-0.020 -0.033
25		
32		
40	0 -0.016	-0.025 -0.041
50		
63	0 -0.019	-0.030 -0.049
80		

GPF05 (with Tapped Thread)



M	ℓ
M6	15
M8	15
M10	16
M12	16

〈Material〉 42CrMo4V (SCM440)
Hatched Area
HRC60 to 64
Depth 1.0 to 1.5mm

Catalog No.	D	L
	40	100
		110
		120
		130
		140
		150
		160
		170
		180
		190
		200
		210
		220
		230
		240
		250
		260
		270
		280
		290
		300
		310
		320
		330
		340
		350
		360
		370
		380
		390
		400

Catalog No.	D	L
	63	120
		140
		160
		180
		200
		220
		240
		260
		280
		300
		320
		340
		360
		380
		400



Catalog No.	D	L
GPF04	32	160
GPF05	40	160