

NEW

Urethane Storage Block Set

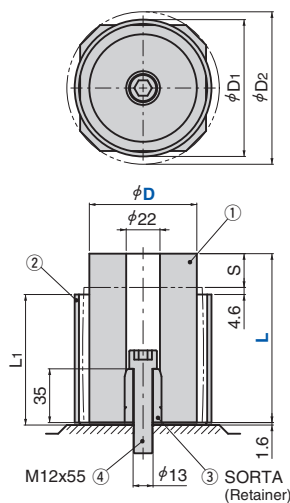
URESTORO weather-resistant type

Die Setting Components

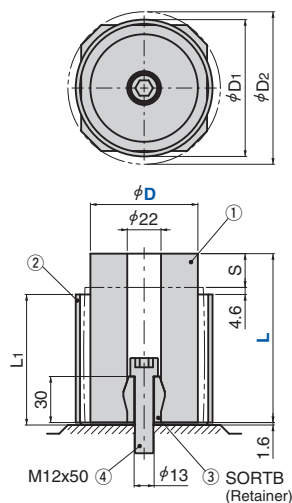
CAD
FILE

Retainers are fixed to urethane.

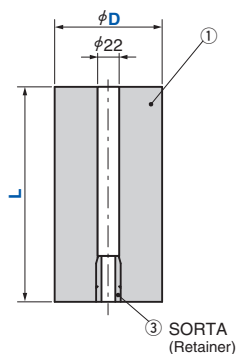
USPHWA



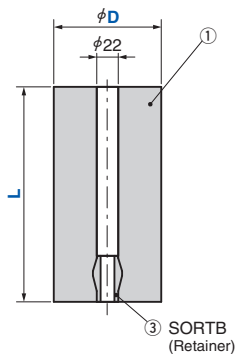
USPHWB



USWA USWAT (①③SORTA)

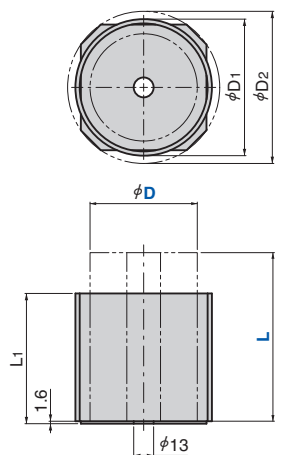


USWA USWATB (①③SORTB)



〈Material〉 Urethane Elastomer
Shore A88

USPHS (②)



〈Material〉 Pipe

Catalog No.	D	L	Safety Color	① Urethane Spring		② Urethane Storage Pipe		
				S*2	Load [F (kN)]		D ₁	D ₂
					Initial Strokes	300,000 Strokes*3		
USPHWA USPHWB USPHS *1	70	110	R (Red)	22	16.0	11.0	89.1	99.3
		140		28				
	90	110		22	28.0	20.0	114.3	125.6
		140		28				
	100	200	Y (Yellow)	40	35.0	27.5	139.8	152.6
		140		28				
	110	140		28	41.0	31.0		
		200		40				



Catalog No.	D	—	L	—	Safety Color
USPHWA	90	—	200	—	R
USPHS	70	—	110	—	Y

*1 USPHS110-140 are common standard with USPHS100-140. When ordering USPHS110-140, please instruct USPHS100-140.

*2 The USWA deflection for this unit is set at 20% of the allowable deflection.

*3 With prolonged use, the L dimension gradually decreases due to permanent deformation, reducing the compression amount and resulting in a decrease in load.

● Urethane Spring

Catalog No.	D	L
USWA USWAT USWATB	70	110
		140
	90	110
		140
	100	140
	110	140



Catalog No.	D	—	L
USWA	70	—	140
USWATB	90	—	200



Refer to page 1171 for storage methods. Refer to page 1191 for retainer.
Refer to page from 1177 to 1180 for deflection diagrams.

URESTORO™ [Overview]

Weather-Resistant Urethane Spring

Pressure Source Components

The URESTORO urethane elastomer spring for press tools is a weather resistant material suitable for most conditions. Ideal for repetitious compression applications, with resistance to high temperature and humidity conditions. Moreover, the product withstands not only high impact loads, but also resistant to certain chemicals. Excellent for pad pressure resistance of press tools.



■ Features

- The durability in extreme environments with high stress levels or humidity has been significantly increased compared to that of the existing USX, USA and USZL specifications.
- The URESTORO series can be easily substituted for existing products.
- The product dimensions have not altered and remain the same as that of the existing USX specifications.
- However, please note that the load deflection curve for that of non-URESTORO products can be different.

Material Characteristics		Performance Values
Material		Urethane Elastomer
Hardness		Shore A 88° ± 3°
Color		Green
Tensile Strength		28.3 MPa
Modulus	100%	6.9 MPa
	300%	11.7 MPa
Elongation		450%
Tear Strength		11.4 N/mm
Impact Resistance		50%

■ Range of Application

	Deflection Rate Limit for Operation	SPM Limit for Operation	Ambient Temperature Limit for Operation
USWA	25%	50SPM	50°C
USWX	30%	40SPM	

Specification limit SPM varies depending on the deflection ratio. Please contact our sales representatives for details.

■ Oil and Chemical Resistance

Lubrication oil	1	Ethyl alcohol	3	Water	2	1 excellent resistance
Turbine oil	1	Grease	1	Methyl alcohol	×	2 good resistance
Gasoline	2	Mineral oil	1	Hydrochloric acid (20%)	3	3 mediocre resistance
Acetone	×	Acetic acid	×	Sulfuric acid (10%)	×	×
Ammonia	2	Brine	1	Benzene	×	×

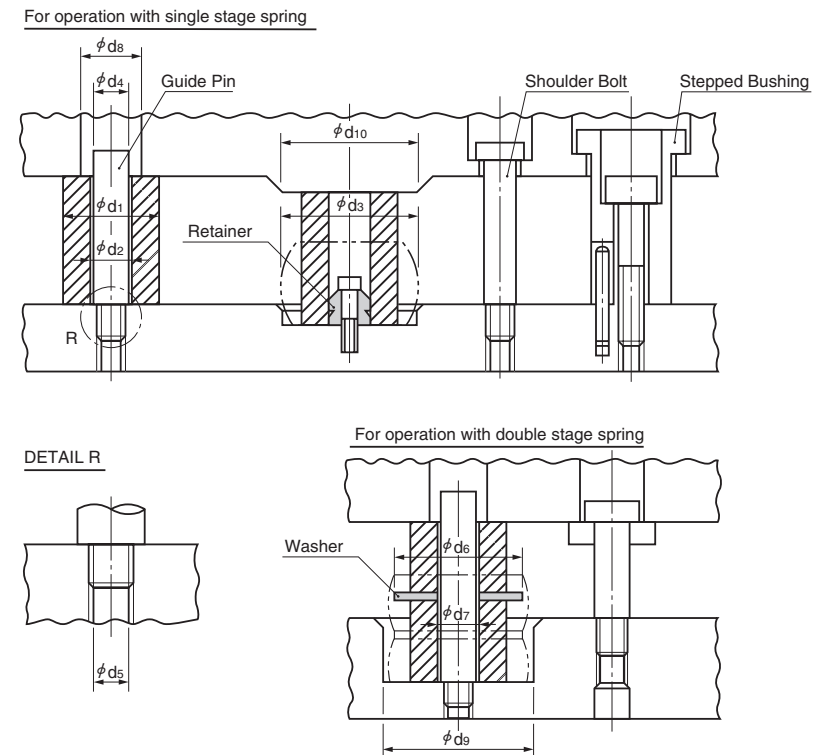
For the use with press tools, 1 or 2 can be considered.

■ Storage

- In order to protect against ultraviolet rays, store away from direct sunlight.
 - Deterioration is faster under conditions of high temperature or humidity.
- We recommend putting a desiccant in the container and storing in as cool a location as possible.

URESTORO is a registered trademark or unregistered trademark of Sankyo Oilless Industry, INC.

■ Application Examples [Type X&A]



● Dimension Table (mm) [Type X]

	Urethane Spring			Guide Pin		Washer		Others		
	φd1	φd2	φd3	φd4	φd5	φd6	φd7	φd8	φd9	φd10
USWX50	50	14	58	12	M10	65	13	14	78	70
USWX60	60	20	70	18	M16	80	13	20	90	80
USWX80	80	20	92	18	M16	100	21	20	112	100
USWX100	100	20	114	18	M16	125	21	20	134	120

⚠ For USWA, use guide pin φ12 for urethane diameter φ60 or smaller and φ18 for urethane diameter φ70 or larger.

■ Conditions for Use

- Use at or below the stated deflection ratio.
- The urethane spring seating surface requires an external diameter of > 20 mm.
- The clearance around each spring must be sufficient to prevent any contact with the neighboring components.
- Exposure to ultraviolet and sunlight must be avoided.
- Guide pins should be S25C equivalent or better and finished within Ra1.6.

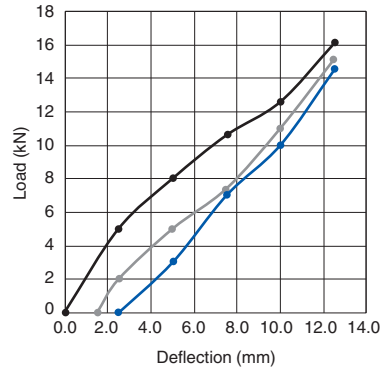
URESTORO™

USWA Load-Deflection Diagrams

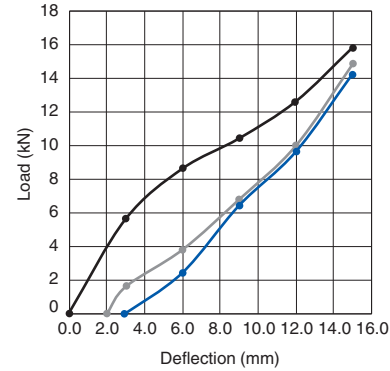
Pressure Source Components

—●— Initial —●— 100,000 Strokes —●— 300,000 Strokes

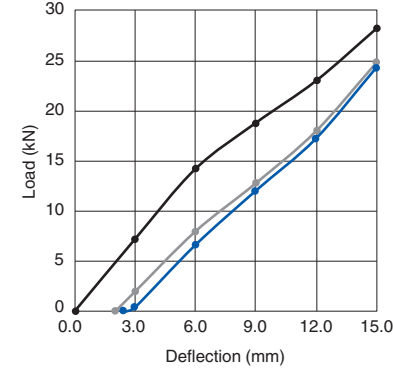
USWA60-50



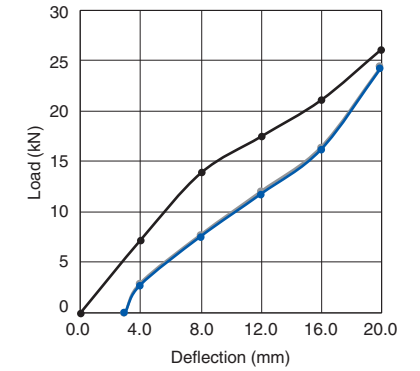
USWA60-60



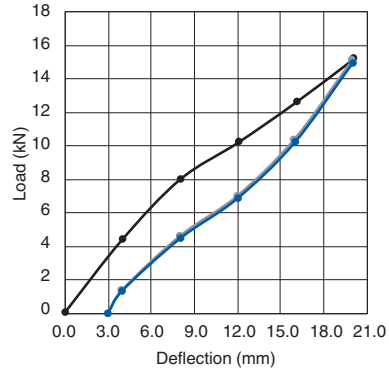
USWA80-60



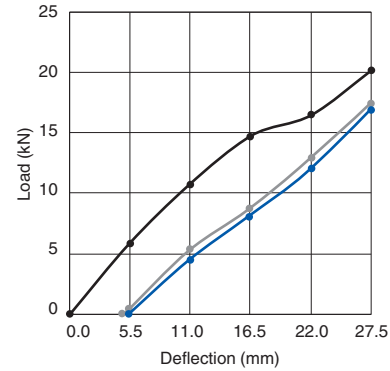
USWA80-80



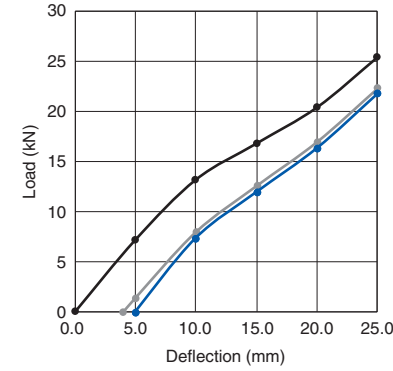
USWA60-80



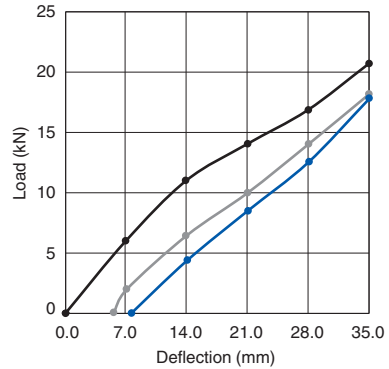
USWA70-110



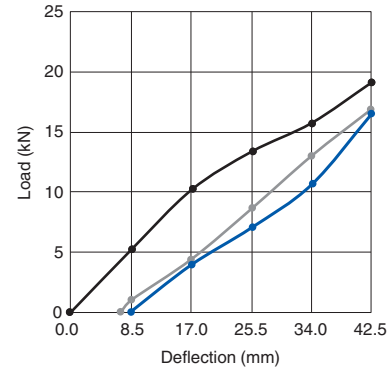
USWA80-100



USWA70-140



USWA70-170



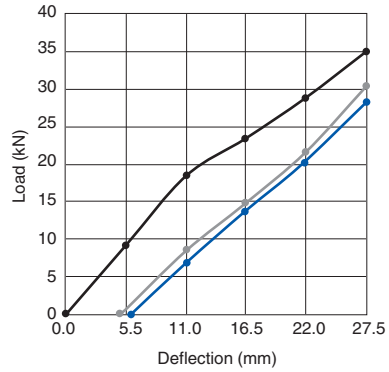
URESTORO™

USWA Load-Deflection Diagrams

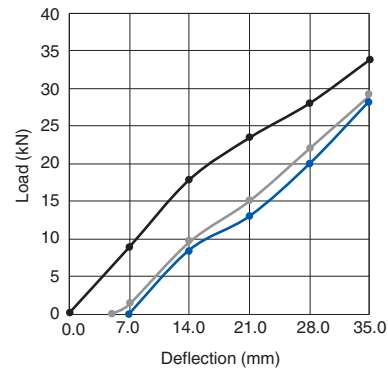
Pressure Source Components

—●— Initial —●— 100,000 Strokes —●— 300,000 Strokes

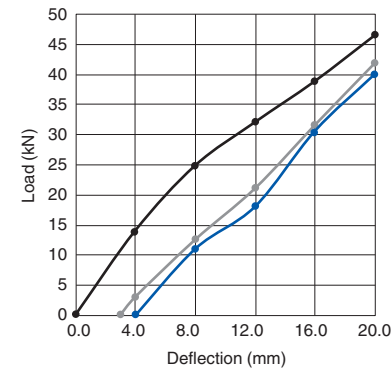
USWA90-110



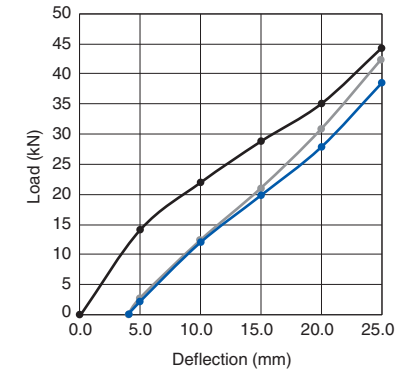
USWA90-140



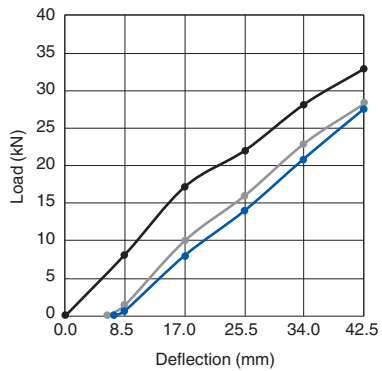
USWA100-80



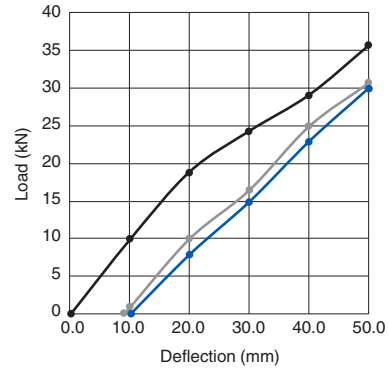
USWA100-100



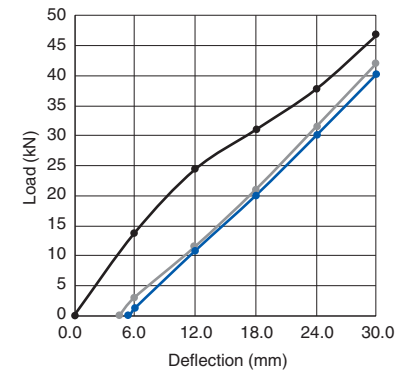
USWA90-170



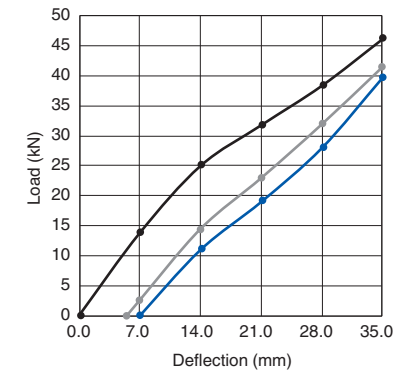
USWA90-200



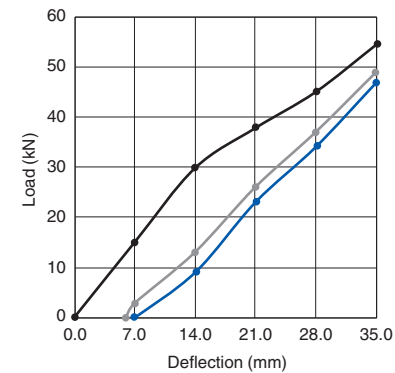
USWA100-120



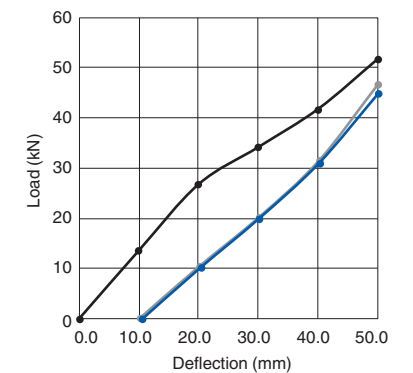
USWA100-140



USWA110-140



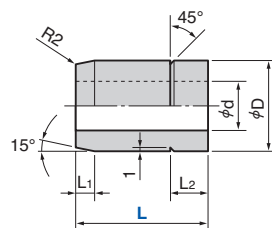
USWA110-200



Retainer, Spacer

Pressure Source Components

SORTA



〈Material〉 SS400 or S25C

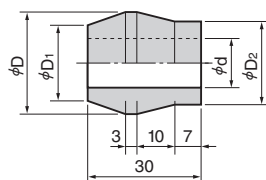
Catalog No.	Nominal	L	D	d	L1	L2	Applicable Rubber Spring, Urethane Spring	
							Outer Diameter	Length
SORTA	10	10			2	3	30, 40	~40
	14	20	16	9	3	7	30~63	50~63
	20	30	22		5	10	60~	60~125
	22	35	24	13			70~100	60~200



Order

Catalog No.	Nominal	L
SORTA	20	30

SORTB



〈Material〉 SS400 or S25C

Catalog No.	Nominal	D	D1	D2	d	Outer Diameter
SORTB	14	19	13	14	9	50 63
	22	27	20	22	13	80 100



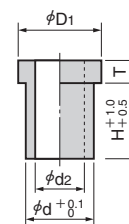
When installing SORTB, set the straight part to the fixed surface side.



Order

Catalog No.	Nominal
SORTB	14

K



〈Material〉 SS400

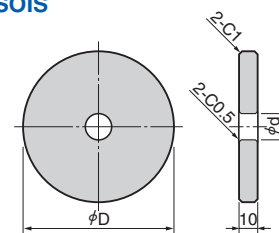
Catalog No.	Nominal	D1	d	d2	H	T
K	10	19.5	15	11	12	5
	12	22	18	13	20	6



Order

Catalog No.	Nominal
K	10

SOIS



〈Material〉 Neodel
(#25-61N)

Catalog No.	Nominal	D	d	Applicable Rubber Spring, Urethane Spring		
				Outer Diameter	Inner Diameter	Guide Pin Diameter
SOIS	50	65		30 40 50		
	63	80	13	60 63	14	12
	80	100		70 80	20	
	100	125	21	90 100 110	22	20



Guide pins should be S25C equivalent or better and finished within Ra1.6.



Order

Catalog No.	Nominal
SOIS	63