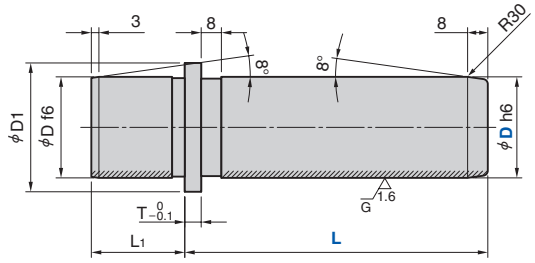
Guide Post

European Standard

GPF04



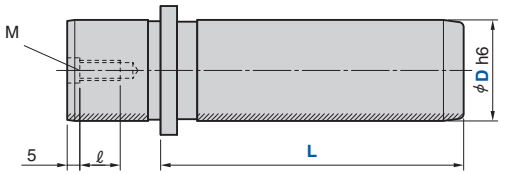
Catalog No.	D	L
	18	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
	19	70
		80
		90
		100
GPF04 GPF05		110
		120
		130
		140
		150
		160
	24	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
		170
		180

Catalog No.	D	L
	25	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
		170
		180
GPF04 GPF05		90
		100
		110
		120
		130
		140
	32	150
		160
		170
		180
		200
		220
		240
		280

D	D1	L1	T	M
18	26	20	3.5	M6
19				
24	33	24	5	
25				
32	41	30	6.5	M8
40	51	37		
50	64	45		M10
63	76	49		M12
80	93	60		

D	Tolerance	
	h6	f6
18	0 -0.011	-0.016 -0.027
19		
24	0 -0.013	-0.020 -0.033
25		
32		
40	0 -0.016	-0.025 -0.041
50		
63	0 -0.019	-0.030 -0.049
80		

GPF05 (with Tapped Thread)



M	ℓ
M6	15
M8	15
M10	16
M12	16

〈Material〉 42CrMo4V (SCM440)
Hatched Area
HRC60 to 64
Depth 1.0 to 1.5 mm

Catalog No.	D	L
	40	100
		110
		120
		130
		140
		150
		160
		170
		180
		200
		220
		240
		280
GPF04 GPF05	50	110
		120
		130
		140
		150
		160
		170
		180
		200
		220
		240
		280
		320
		360
		400

Catalog No.	D	L
	63	120
		140
		160
		180
		200
		220
		240
		280
		320
		360
GPF04		400
GPF05	80	120
		140
		160
		180
		200
		220
		240
		280
		320
	100	360
		400

Order

Catalog No.	–	D	–	L
GPF04	–	32	–	160
GPF05	–	40	–	160

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