# **Height Block Stock Block Set**

**Flat Type for Plain Oilless** 

**Die Guide Components** 

HBHS (HBH+SBH)



|                | D  | НВН |    |    |           |                |    |    |    |           | SBH          |    |    |    |    |                |    |    |    |           |                 |
|----------------|----|-----|----|----|-----------|----------------|----|----|----|-----------|--------------|----|----|----|----|----------------|----|----|----|-----------|-----------------|
| Catalog<br>No. |    |     |    |    |           | H <sub>1</sub> |    |    |    |           | Safety color |    |    |    |    | H <sub>2</sub> |    |    |    |           | Safety<br>color |
|                | 25 | 10  | 15 | 20 | 25        | 30             | 35 | 40 | 45 | 50        |              | 10 | 15 | 20 | 25 | 30             | 35 | 40 |    |           |                 |
| HBHS           | 32 | 10  | 15 | 20 | 25        | 30             | 35 | 40 | 45 | 50        | Y (Yellow)   | 10 | 15 | 20 | 25 | 30             | 35 | 40 |    |           | Y (Yellow)      |
|                | 38 | 10  | 15 | 20 | <b>25</b> | 30             | 35 | 40 | 45 | <b>50</b> |              | 10 | 15 | 20 | 25 | 30             | 35 | 40 | 45 | <b>50</b> |                 |
|                | 50 |     |    | 20 | 25        | 30             | 35 | 40 | 45 | 50        |              | 10 | 15 | 20 | 25 | 30             | 35 | 40 | 45 | 50        |                 |
|                | 60 |     |    | 20 | 25        | 30             | 35 | 40 | 45 | 50        |              | 10 | 15 | 20 | 25 | 30             | 35 | 40 | 45 | 50        |                 |
|                | 80 |     |    | 20 | 25        | 30             | 35 | 40 | 45 | 50        |              | 10 | 15 | 20 | 25 | 30             | 35 | 40 | 45 | 50        |                 |



| Catalog No. | D  | ]-[ | H <sub>1</sub> | H <sub>1</sub> Safety color | ]- | H <sub>2</sub> | H <sub>2</sub> Safety color | _ | Option |
|-------------|----|-----|----------------|-----------------------------|----|----------------|-----------------------------|---|--------|
| HBHS        | 50 | -   | 30             | R                           | -  | 20             | Y                           | _ | S      |



| Option Code | Specification  |
|-------------|--|
| TN          | A groove to check the dead bottom center is machined.  |
| S           | A height block is connected to a stock with a chain.   |
| HS          | A height block is connected to a stock with a strong chain.  Dimension H1, H2 shall be applied to 20 mm or more. |

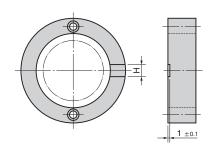
## **Option**

### **Die Guide Components**

#### **■**Groove Machining

-TN (Applicable to HBH and HBHS)

A groove to check the dead bottom center is machined.



| D     | Н  |
|-------|----|
| 25~32 | 10 |
| 38~80 | 15 |

#### ■ Machining for Standard Chain Installation

-S (Applicable to HBHS)

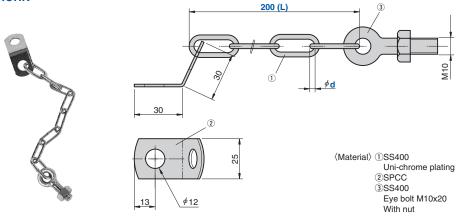
A height block is connected to a stock with a chain.



# **Heavy-Duty Chain**

**Die Guide Components** 

#### **HCHN**



| Catalog No. | d | L   |  |  |  |
|-------------|---|-----|--|--|--|
| HCHN        | 3 | 200 |  |  |  |



# **Option**

### **Die Guide Components**

#### ■ Machining for Installation of Heavy-Duty Chain

-HS (Applicable to HBHS and SBH)

A height block is connected to a stock with a strong chain. Dimension H1, H2 shall be applied to 20 mm or more.

