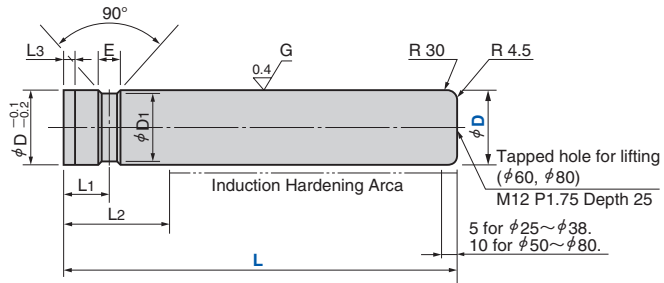
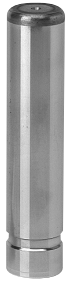


Guide Post

Plain and Oilless Type

Die Guide Components

NGP



〈Material〉 1045 (S45C)
 〈Hardness〉 HRC50~
 The dotted line portion is Induction Hardened

D	Tolerance	D1	L1	L2	L3	E
25	+0.024 +0.015	22	15	35	4	8
32		29	20	45		
38	+0.028 +0.017	35	25	55	5	
50		46	32.5	70		
60	+0.033 +0.020	56	37.5	80	6	12
80		76	50	110	8	

Catalog No.	D	L															
		25	80	90	100	110	120	130	140	150	160	170	180	200	220	250	
NGP	25	80	90	100	110	120	130	140	150	160	170	180	200				
	32	100	110	120	130	140	150	160	170	180	200	220	250				
	38	100	110	120	130	140	150	160	170	180	200	220	250	280	300		
	50	160	170	180	200	220	250	280	300	350							
	60	180	200	220	250	280	300	350	400								
	80	250	280	300	350	400	450										

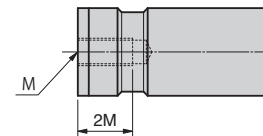


Catalog No.	D	—	L	—	Option
NGP	38	—	160		
NGP	38	—	160	—	MP



Option Code	Specification
MP	Tapped Hole for Securing.

—MP



D	M
25	8
32·38	10
50·60	12
80	16