

KOCUMR

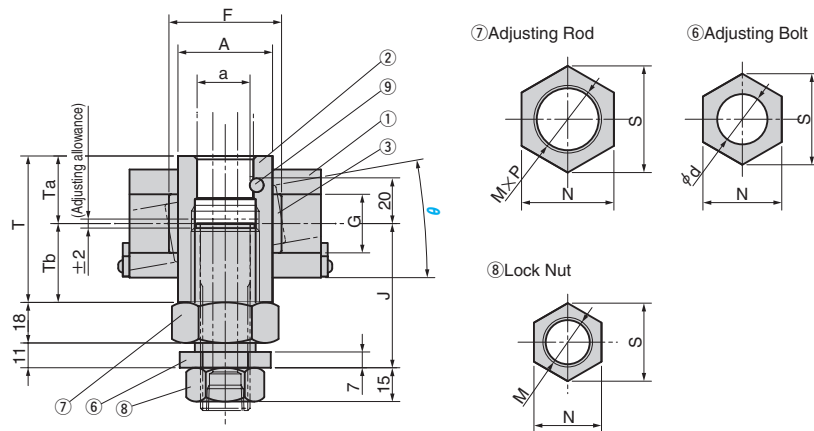
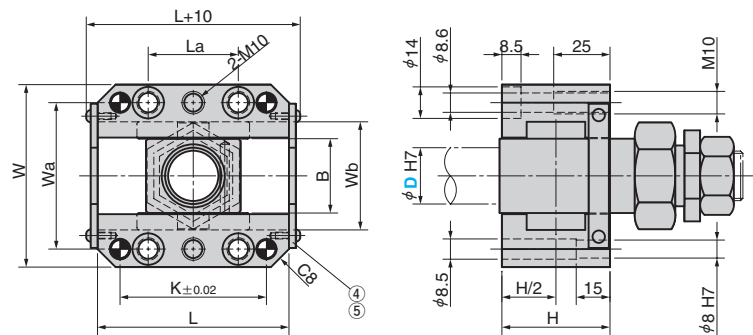


Table of Components

| No. | Description         | Qty | Material and Remark       |
|-----|---------------------|-----|---------------------------|
| ①   | Guide Rail          | 2   | S45C (T C45 A 1045)       |
| ②   | Inclined Pin Holder | 1   | S45C (T C45 A 1045)       |
| ③   | Slide Plate         | 2   | Bronze with Graphite      |
| ④   | Lock Plate          | 2   | SS400 (A A36-89b)         |
| ⑤   | Round Head Screw    | 4   | SCM435 (T 42CrMo4 A 4137) |

| No. | Description    | Qty | Material and Remark |
|-----|----------------|-----|---------------------|
| ⑥   | Adjusting Bolt | 1   | S45C (T C45 A 1045) |
| ⑦   | Adjusting Rod  | 1   | S45C (T C45 A 1045) |
| ⑧   | Lock Nut       | 1   | S45C (T C45 A 1045) |
| ⑨   | Loosening Lock | 1   | SK5M                |

| D  | W  | Wa | L   | K  | La | B  | Wb | H  | A  | a    | T  | Ta | Tb | F  | G  | J  |
|----|----|----|-----|----|----|----|----|----|----|------|----|----|----|----|----|----|
| 25 | 81 | 65 | 85  | 65 | 40 | 33 | 48 | 48 | 40 | 23.5 | 60 | 26 | 34 | 50 | 26 | 63 |
| 30 | 88 | 72 | 100 | 80 | 50 | 38 | 55 | 54 | 47 | 28.5 | 67 | 29 | 38 | 60 | 30 | 67 |

|    | ⑥ Adjusting Bolt |      |      | ⑦ Adjusting Rod |    |      | ⑧ Lock Nut |    |      |
|----|------------------|------|------|-----------------|----|------|------------|----|------|
| D  | N                | S    | d    | M×P             | N  | S    | M          | N  | S    |
| 25 | 35               | 40.4 | 22.3 | M30×P1.5        | 41 | 47.3 | M22×1.5    | 32 | 37.0 |
| 30 | 38               | 43.9 | 27.3 | M36×P1.5        | 46 | 53.1 | M27×1.5    | 34 | 39.3 |

| Catalog No. | D  | θ<br>Increments of 1° |
|-------------|----|-----------------------|
| KOCUMR      | 25 | 0°~10°                |
|             | 30 |                       |



Order

| Catalog No. | D  | θ |
|-------------|----|---|
| KOCUMR      | 25 | 6 |



Option

| Option Code | Specification                                               |
|-------------|-------------------------------------------------------------|
| G           | Play of 0.1 to 0.2 is provided in the width direction (Wb). |



Play of 0.1 to 0.2 is provided when the tolerance between dowel holes is  $\pm 0$ .  
For details, refer to page. 74.



Order KOCUMR 25-6-G



For the standard part of inclined pin with special cooling hole, refer to page.105.