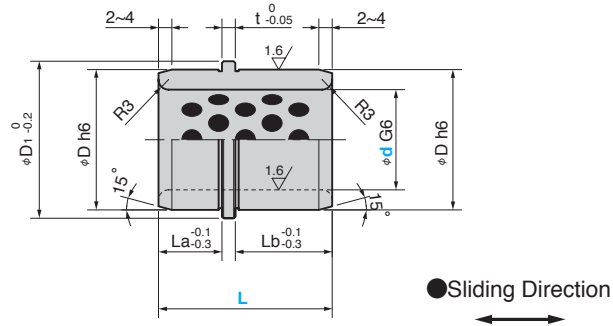


SEGBL
SEGBLH (For Large Die)



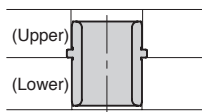
Material : Bronze with Graphite(SO#50 SP2)

*Operation ambient temperature: 0 to 170°C

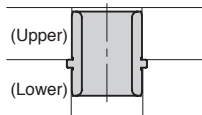
Criteria for SEGBL (Relation between dimension L and upper/lower plate thickness)

Ejector plate thickness						Guide Bushing SEGBL						
Lower plate as master		Upper plate as master		Spacer method		d	L	t				
Upper	Lower	Upper	Lower	Upper	Lower							
15	20	20	20	15	20	20	33	4				
						25						
						30						
20	20	20	20	20	20	20	37	4				
						25						
						30						
20	25	25	30	20	25	25	42	4				
						30						
						35						
						40			43	8		
						25			30	30	52	4
						30			40	40	53	8
30	40	40	40	30	40	35	68	8				
						40						
						50						

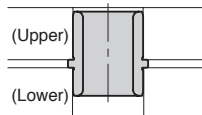
• Lower plate as master



• Upper plate as master



• Spacer method



d G6	D	h6	D1	La	Lb	t	Catalog No.	d	L
20	30	$0_{-0.013}$	34	10	19			20	33
				14					37
25	$+0.020_{+0.007}$		40	10	19			25	33
				14					37
30	42	$0_{-0.016}$	47	10	19	4	SEGBL	30	33
				14					37
35	48		53	14	29			35	42
				19					52
40	$+0.025_{+0.009}$		61	14	29			35	42
				19					52
40	$+0.025_{+0.009}$	$0_{-0.019}$	61	11	24			40	43
				16					53
50	65		71	21	39	8		50	68
				16					53
40	55		61	21	29			40	48
				21					58
50	$+0.025_{+0.009}$	$0_{-0.019}$	71	21	29	8	SEGBLH	50	58
				31					78
60	$+0.029_{+0.010}$		84	31	39			60	78
				41					98



Order

Catalog No.	d	L
SEGBL	30	37
SEGBLH	50	78