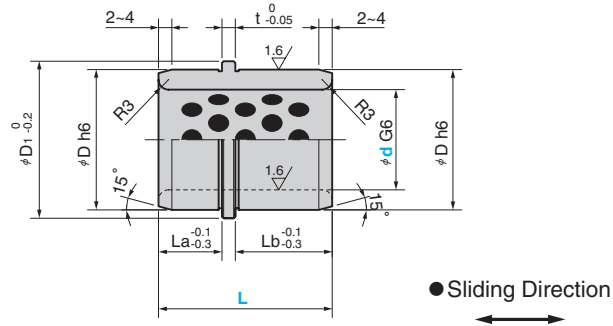


Ejector Guide Bushing

LONG TYPE

RoHS

SEGBL
SEGBLH (For Large Die)



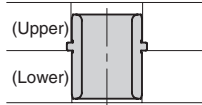
Material : Bronze with Graphite(SO#50 SP2)

*Operation ambient temperature: 0 to 170°C

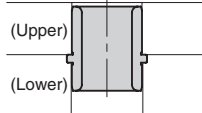
Criteria for SEGBL (Relation between dimension L and upper/lower plate thickness)

Ejector plate thickness						Guide Bushing SEGBL		
Lower plate as master		Upper plate as master		Spacer method		d	L	t
Upper	Lower	Upper	Lower	Upper	Lower			
15	20	20	20	15	20	20	33	4
						25		
						30		
20	20	20	20	20	20	20	37	4
						25		
						30		
20	25	25	30	20	25	30	42	4
						35		
						40	43	8
				25	30	30	52	4
25	30	30	40			35		
						40	53	8
						50		
				30	40	35		4
30	40	40	40			40	68	8
						50		

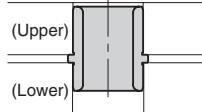
• Lower plate as master



• Upper plate as master



• Spacer method



d G6	D	h6	D1	La	Lb	t	Catalog No.	d	L
20	30	$\begin{matrix} 0 \\ -0.013 \end{matrix}$	34	10	19			20	33
				14					37
25	$\begin{matrix} +0.020 \\ +0.007 \end{matrix}$		40	10	19			25	33
				14					37
30	42	$\begin{matrix} 0 \\ -0.016 \end{matrix}$	47	10	19	4	SEGBL	30	33
				14					37
35	48		53	14	29			35	42
				19					52
40	$\begin{matrix} +0.025 \\ +0.009 \end{matrix}$		61	14	29			35	42
				19					52
40	$\begin{matrix} +0.025 \\ +0.009 \end{matrix}$	$\begin{matrix} 0 \\ -0.019 \end{matrix}$	61	11	24			40	43
				16					53
50	65		71	21	39	8		50	68
				16					53
40	55		61	21	29			40	48
				21					58
50	$\begin{matrix} +0.025 \\ +0.009 \end{matrix}$	$\begin{matrix} 0 \\ -0.019 \end{matrix}$	71	21	29	8	SEGBLH	50	58
				31					78
60	$\begin{matrix} +0.029 \\ +0.010 \end{matrix}$		84	31	39			60	78
				41					98



Order

Catalog No.	d	L
SEGBL	30	37
SEGBLH	50	78