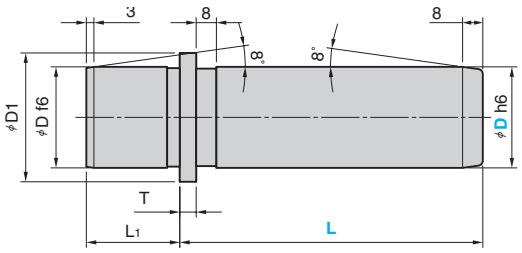
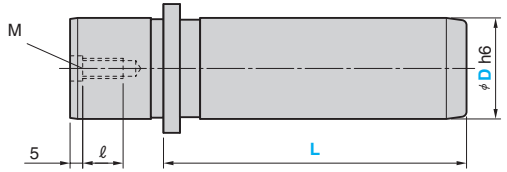
Guide Post

EUROPEAN STANDARD

GPF04



GPF05 (with Tapped Thread)



M	ℓ
M6	15
M8	15
M10	16
M12	16

Material : 42CrMo4V (SCM440)
Hardness : HRC60～64 (Depth 1.0～1.5mm)

D	D1	L1	T	M
18	26	20	3.5	M6
19				
24	33	24	5	
25				
32	41	30	6.5	M8
40	51	37		
50	64	45		M10
63	76	49		M12
80	93	60		

D	Tolerance h6	Tolerance f6
18	0 / −0.011	−0.016 / −0.027
19		
24	0 / −0.013	−0.020 / −0.033
25		
32		
40	0 / −0.016	−0.025 / −0.041
50		
63	0 / −0.019	−0.030 / −0.049
80		

Catalog No.	D	L
GPF04 GPF05	18	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
	19	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
	24	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
		170
		180

Catalog No.	D	L
GPF04 GPF05	25	70
		80
		90
		100
		110
		120
		130
		140
		150
		160
		170
		180
	32	90
		100
		110
		120
		130
		140
		150
		160
		170
		180
		200
		220
		240
		280

Catalog No.	D	L
GPF04 GPF05	40	100
		110
		120
		130
		140
		150
		160
		170
		180
		200
		220
		240
		280
	50	110
		120
		130
		140
		150
		160
		170
		180
		200
		220
		240
		280
		320
		360
		400

Catalog No.	D	L
GPF04 GPF05	63	120
		140
		160
		180
		200
		220
		240
		280
		320
		360
		400
	80	120
		140
		160
		180
		200
		220
		240
		280
		320
		360
		400

Order

Catalog No.	–	D	–	L
GPF04	–	32	–	160
GPF05	–	40	–	160