

Sheet Support Gauge

WEIGHT ADJUSTING TYPE

CAD
FILE

FKGN

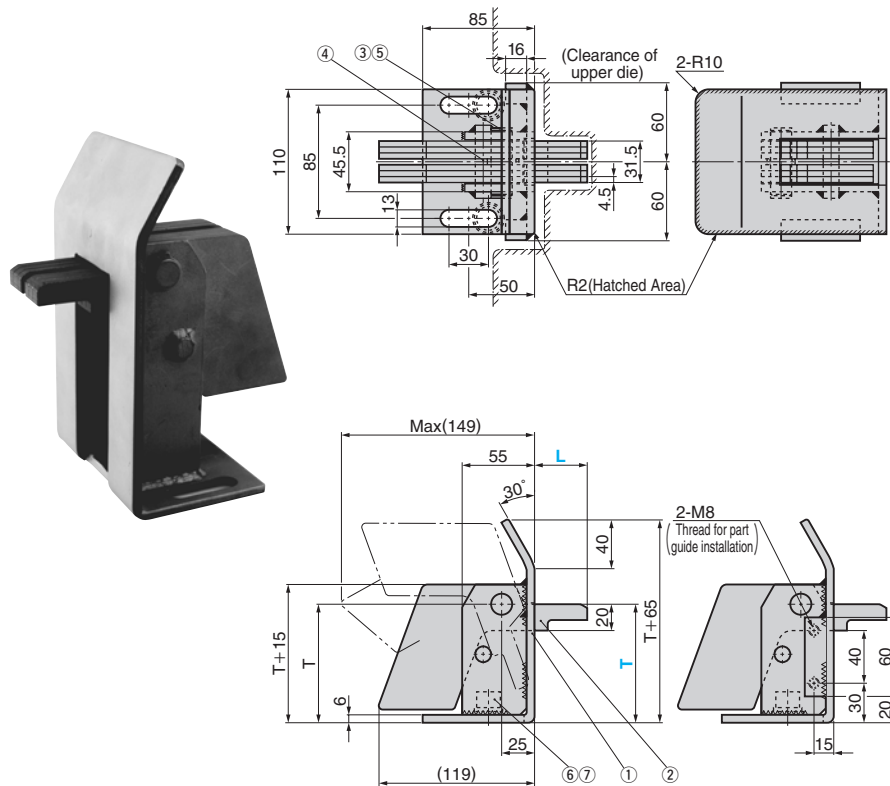


Table of Components

No.	Description	Qty	Material and Remark
①	Gauge	1	SPC
②	Support Plate	6	SPC
③	Support Point Hinge Pin	1	S45C
④	Collar	5	SGP (1 piece is assembled, 4 pieces are accompanied.)
⑤	C Type Retaining Ring	2	For $\phi 16$ shaft
⑥	Hexagon Socket Head Bolt	2	SCM435 M12×30
⑦	Washer	2	For M12

*To turn the support plate, load of approx 500 g/plate is required.

Catalog No.	T	L
	90	
FKGN	120	20
	150	40
	180	

Order

Catalog No.	T	-	L
FKGN	90	-	20

Support Plate(②)

Catalog No.	L
STLP	20
	40

Order

Catalog No.	L
STLP	20

For Operation

- Damage when blanks are loaded can be reduced.
- The number of support plates (2 to 7, 6 plates as the standard) can be adjusted according to the blank weight.
- Machine the upper die to prevent interference with the gauge unit and the support plate. (The allowance for clearance is about 10 mm.)

EX Example

