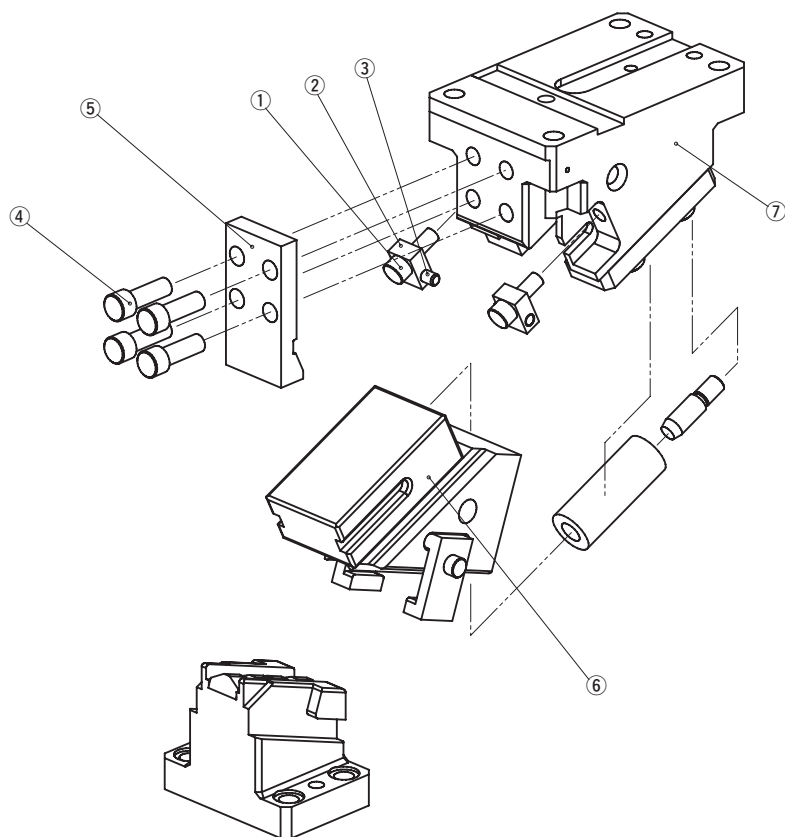


### ■UCNBK Structure and Assembly / Disassembly



#### ●Disassembly method of UCNBK

- 1) Loosen hexagon socket head bolt (14) and remove plate (12) and dowel pin (13).
- 2) Loosen hexagon socket head bolt (10) and remove stopper (6).
- 3) Pull and remove cam slider (1) from cam holder (3) to the rear.

#### ●Assembly method of UCNBK

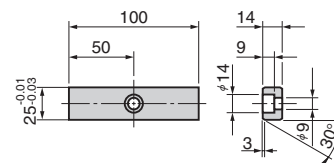
- 1) Assemble components in the reverse order of disassembly.
  - Make sure that there is no foreign matter on the sliding area and assemble components.
  - The clearance between the cam slider and the cam holder is controlled. Match the stamped serial number on the holder and slider before assembly.
  - When cam is disassembled and then reassembled, please do not forget to assemble all bolts provided.

### ■Option of SOUK/UCNBK

#### ● Key Specification (-K)

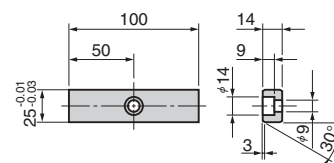
##### SOUK65/100/200

LKU25-100 (with 1-M8 × 15 bolts)



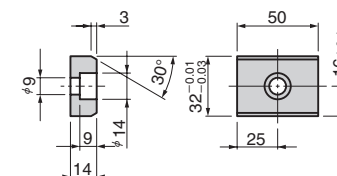
##### UCNBK65

LKU25-100(with 2-M8 × 15 bolts)



##### UCNBK100/200

LKU32-50 (with 3-M8 × 15 bolts)



#### ● Metric Key Specification (-KA)

##### UCNBK100/200

LKE25-32-50 (with 3-M8 × 15 bolts)

